

Work Order ID 58763 - 2

May 18, 2010 1:41:16 PM

shy 28/05



Page 1

Item ID: D3183-045

Revision ID:

Item Name: Bearing Assembly

Start Date: 5/18/10

Start Qty: 110.00

Required Date: 5/28/10

Req'd Qty: 110.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3183

Rev C1

100

0.00



Hardinge

Hardinge CNC LATHE SMALL

Memo

0.00

Hardinge CNC Lathe Small

Turn D3183-9 Cap as per Folio FA388: Deburr

SA 10/05/19

110 ✓

110

0.00



QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

SA 10/05/19

110 ✓

120

0.00



QC

QC8- Inspect parts - second check

Memo

0.00

Quality Control

SA 10/05/20

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Page 2

Item ID: D3183-045

Accept



Setup Start



Revision ID:

Item Name: Bearing Assembly

Stop



Start Date: 5/18/10 Start Qty: 110.00



Cust Item ID:

Required Date: 5/28/10 Req'd Qty: 110.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Small Fab

Small Fab

0.00

Memo

0.00

Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

u 10-5.21

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

Subsidiary

(x4)

150



Packaging

Packaging

Identify as per dwg & Stock Location: _____

0.00

Memo

0.00

Per 10/21 (4)

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Item ID: D3183-045

Accept



Setup Start



Revision ID:

Item Name: Bearing Assembly

Stop



Start Date: 5/18/10 Start Qty: 110.00



Cust Item ID:

Required Date: 5/28/10 Req'd Qty: 110.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/21 *[Signature]*
MF
10-5-21

Picklist Print

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Work Order ID: 58763



Parent Item: D3183-045

Parent Item Name: Bearing Assembly

Comments: IPP A 04.02.18 New issue KJ/DS

Start Date: 5/18/10

Required Date: 5/28/10

Start Qty: 110.00

Required Qty: 110.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3183-5		Manufactured	No			110	Each	51.0000	1			



Bearing

Location

Loc Qty

Loc Code

ST236

51

51

130

f

9.3500

0.0333

52135

47606

2

MDELNR1.000

Purchased

No



Delrin Round Bar 1"

Location

Loc Qty

Loc Code

MAT050

9.35

9.35

108804

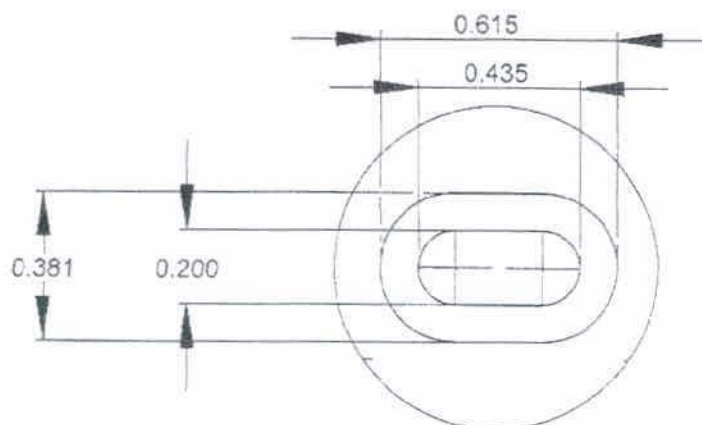
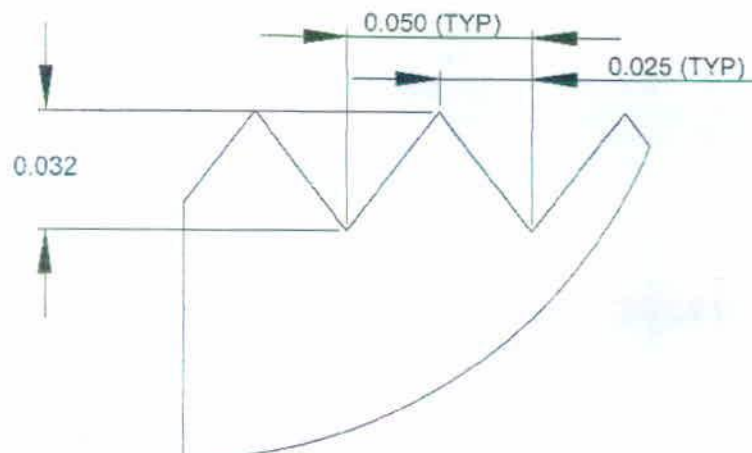
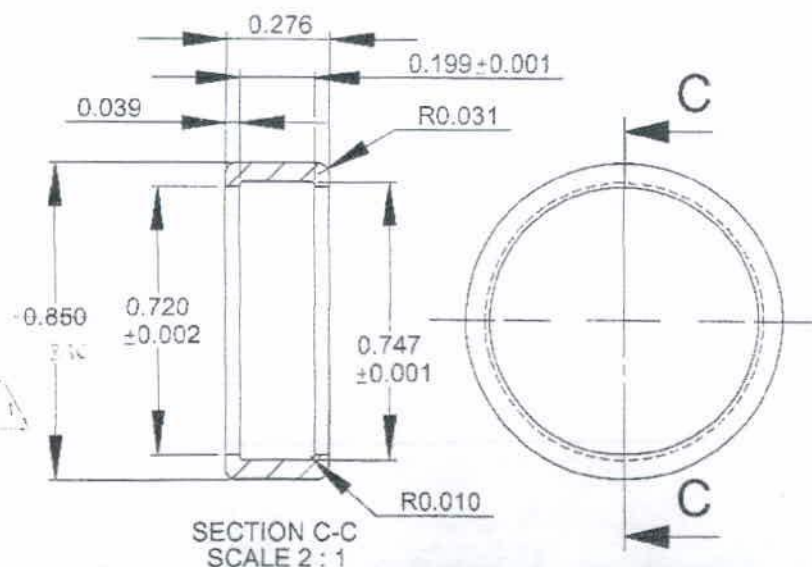
4 110.05.21

1

3.8 At 11/10/10

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3183	REV. C SHEET 4 OF 4
DATE 04.02.17	TITLE BRACKET ASSEMBLY	SCALE 1:1	

DETAIL A (2 : 1)*W/O 58763***RELEASED**
04 11 21DETAIL B (20 : 1)**D3183-9 CAP**

- 1) MATERIAL: DELRIN ROD, Ø1.00
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

D3183-045 BEARING ASSEMBLY

- 1) ASSEMBLE D3183-5 BEARING AND
D3183-9 CAP

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